



CYLINDER REPLACEMENT INSTRUCTIONS

1. If possible, extend the cylinder to its highest position.
2. Place chair face down on clean dry surface.
3. If the cylinder has a plastic bellow, slide it down to expose the black or silver shaft that connects to the bottom of the chair.
4. Using a pipe wrench, vice grip or channel lock, grip the cylinder near the tilt mechanism. *(see diagram A)*
5. Turn the wrench to loosen the tapered fitting of the cylinder. If unable to turn apply a bit of WD-40 and let sit for a moment or two then try again.
6. Once the cylinder begins to turn, it can be pulled from the chair.
7. Tap the cylinder from the bottom of the base until the cylinder drops from the base. *(see diagram B)*
8. Apply ½ of the grease packet contents around the inner surface of the base hub *(the hole located in the center of the base)*.
9. Insert the cylinder into the base making sure it is snug. **DO NOT POUND THE CYLINDER INTO THE BASE.**
10. Apply the balance of the grease packet contents around the inner surface of the Tilt Mechanism hole where the cylinder will be place.
11. Place the chair assembly onto the base.

Diagram A



Diagram B

